

# Textural and Physicochemical Properties of 'Cricket Ball' Sapota (Manilkara Achras): Post-Harvest Evaluation for Quality Assessment

## Abstract

Sapota (*Manilkara achras*), particularly the 'Cricket Ball' cultivar, is a tropical fruit valued for its sweetness and nutritional profile but suffers from rapid post-harvest deterioration. This study investigated the physical, textural, and physicochemical properties of freshly harvested fruits to better understand quality changes during storage. Fifty fruits were evaluated for physical attributes, including average length (49.37 mm), width (47.00 mm), thickness (45.98 mm), mass (62.68 g), and sphericity (0.96), with bulk density of 444.29 kg/m<sup>3</sup>, true density of 925.60 kg/m<sup>3</sup>, and porosity of 52%. Mechanical testing indicated progressive softening, with puncture force declining from 5.69 N on day 0 to 3.03 N by day 4, and compression force reducing from 64.98 N to 32.30 N. Shear stress force similarly decreased from 25.42 N to 7.68 N, accompanied by higher coefficients of variation, indicating greater textural heterogeneity. Physiological loss in weight (PLW) increased substantially, while spoilage advanced from edible condition to senescence by day 4. Biochemical analysis revealed rising average pH (4.90 to 6.74), declining ascorbic acid (5.25 to 3.65 mg/100 g) and titratable acidity (0.28% to 0.23%), and consistent increases in total sugars (45.44% to 52.50%), reducing sugars (8.40% to 11.84%), and non-reducing sugars (33.68% to 39.45%). The pulp-to-peel ratio increased over storage, indicating relative deterioration, whereas the pulp-to-seed ratio ranges from 18.31 to 17.83. These integrated physicochemical and mechanical changes highlight accelerated ripening, structural degradation, and nutritional losses within four days, providing critical insights for optimizing harvest maturity, storage, and processing strategies for sapota fruits.

**Keywords:** Cricket Ball Sapota, Texture Analysis, Physicochemical Properties, Post-harvest Storage, Quality Assessment

## 1 Introduction

Sapota (*Manilkara achras*) fruit, like many climacteric fruits, experiences a cascade of biochemical transformations during the ripening process, leading to perceptible modifications in color, texture, and flavor, signifying underlying compositional changes (Desai et al., 2017). These postharvest changes in sapota, particularly in widely cultivated cultivars such as 'Kalipatti' and 'Cricket Ball', can significantly impact their marketability and consumer acceptance. Understanding these changes is crucial for

16 optimizing postharvest handling and storage practices to extend shelf life and maintain fruit quality.  
17 The deterioration of fruits such as sapota, characterized by alterations in quality, visual appeal, edibility,  
18 availability, and overall freshness, can be attributed to a combination of mechanical, physiological,  
19 biochemical, chemical, microbiological, and other biological factors that initiate a decline in fruit integrity  
20 (Shankar et al., 2024). The limited shelf life of sapota and its propensity for rapid deterioration often  
21 result in seasonal gluts, highlighting the need for effective preservation methods (Bons et al., 2020).

22 Texture is the important factor of fruits and vegetables quality. Texture analyzer is about the  
23 character of force with food texture, the result is sensitive and objective (Liu & Li, 2010). The textural  
24 attributes of sapota, particularly the softening of the pulp, are critical determinants of consumer  
25 preference and overall eating quality, which can be affected by storage conditions (Sapper & Chiralt,  
26 2018). The assessment of textural properties, such as firmness and crispiness, is crucial in evaluating  
27 fruit quality during storage (Streif et al., 2009). Textural deterioration during storage can be attributed  
28 to enzymatic degradation of cell wall components, leading to a loss of turgor and structural integrity.  
29 Recent studies have examined the physicochemical and textural properties of sapota fruits. Sapodilla  
30 (Manilkara zapota) and white sapote (Casimiroa edulis) were found to have high moisture content,  
31 ranging from 78.72% to 79.7% . Both fruits exhibited significant antioxidant activity, with sapodilla  
32 showing 88.01% and white sapote 86.32%. The fruits are rich in phenolic compounds and flavonoids  
33 (Abdraboh & Arfa, 2024; Abdul Latif et al., 2023). Edible coatings, such as Aloe vera gel, can help  
34 maintain fruit quality and extend shelf life (Padmaja et al., 2015).

35 The sapota cultivars 'Kalipatti' and 'Cricket Ball' are widely cultivated in India due to their desirable  
36 characteristics. 'Kalipatti' fruits are slightly larger and heavier than 'Cricket Ball', but the latter has  
37 higher total soluble solids and overall acceptability in jam production. Cricket Ball sapota is a significant  
38 variety cultivated in India, known for its physical attributes and processing suitability. It has an average  
39 weight of 51.63g and dimensions of 41.7mm x 46.2mm x 46.3mm (Bons & Rehal, 2019).

40 Sapota fruits undergo significant biochemical changes during ripening. Studies have shown  
41 that total soluble solids, total sugars, and reducing sugars increase in both peel and pulp, while  
42 acidity decreases (Bala et al., 2017). The principal carbohydrates identified are sucrose, glucose,  
43 and fructose, with cultivar-specific variations in composition (Selvaraj & Pal, 1984). Sapota exhibits  
44 a climacteric respiration pattern, reaching eating ripeness nine days after harvest, associated with  
45 increased pectinesterase activity, decreased firmness, increased sugar content, and reduced phenols  
46 (Reyes et al., 2005). Chemical analyses across studies determined moisture (72-79%), total soluble  
47 solids (19-21%), pH (5.7), acidity (0.14-0.40%) (Abdraboh & Arfa, 2024).

48 Given the significance of textural and physicochemical properties in determining the quality, shelf  
49 life, and processing suitability of sapota, it is essential to assess these parameters systematically.  
50 The material and methodology section of current study focuses on evaluating the textural (firmness,  
51 compression, puncture, strain, and shear resistance) and physicochemical (TSS, acidity, ascorbic acid,  
52 moisture loss, sugar content, pH, and spoilage) properties of the 'Cricket Ball' variety during storage.  
53 These insights aim to provide a foundational understanding that can inform harvesting, postharvest  
54 handling, processing, and quality control strategies for sapota. Result and discussions section analyse  
55 the data and discusses the useful insights.

## 56 2 Materials and Methods

57 Cricket Ball sapota fruits were sourced from a commercial orchard in Gujarat, ensuring uniform maturity  
58 and absence of visible defects. Fifty mature 'Cricket Ball' sapota fruits were selected for further analysis.  
59 All fruits were cleaned thoroughly with distilled water to remove any surface contaminants and were  
60 equilibrated to ambient room temperature prior to testing. Three fruits per treatment were randomly  
61 selected for each textural and physicochemical test to maintain statistical robustness.

## 62 2.1 Measurement of Physical Properties

63 Physical properties of food are characteristics that can be observed or measured without changing  
 64 the food's chemical composition. A total of 50 freshly harvested sapota fruits were selected for the  
 65 analysis of their physical properties.

### 66 2.1.1 Physical Dimensions and mass

67 The length (L), width (B), and thickness (T) of each fruit were measured as shown in Figure 1a using a  
 68 digital vernier caliper (Make: Themisto Model: TH-M61) with a least count of 0.1 mm. Measurements  
 69 were taken along the three principal axes. The mass of each fruit was measured individually using  
 70 an electronic balance as shown in Figure 1b with an accuracy of 0.01 g and statistical averaging was  
 71 performed. The shape of the fruits was assessed visually and compared against a standard shape  
 chart as shown in Figure 1c.

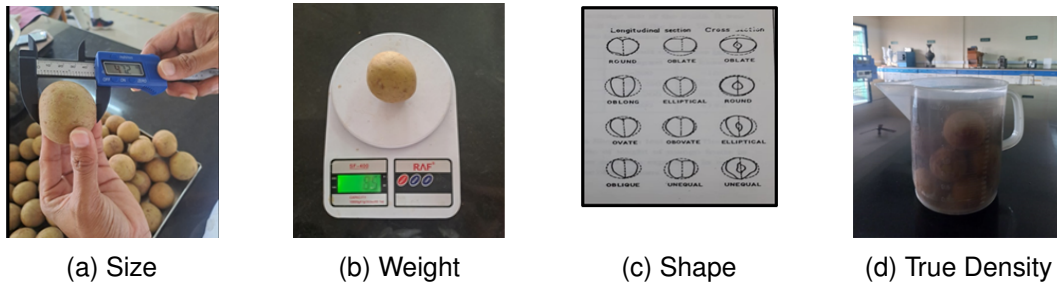


Figure 1: (a) (b) (c) and (d) measurement of physical properties

72

### 73 2.1.2 Geometric Mean Diameter

74 The Geometric Mean Diameter (GMD) of fruits is a measurement used to characterize the size and  
 75 shape of irregularly shaped objects like fruits. The geometric mean diameter ( $D_g$ ) was determined  
 76 using:

$$D_g = (L \times B \times T)^{1/3} \quad (2.1)$$

### 77 2.1.3 Sphericity

78 Sphericity, a measure of how spherical a fruit is, is important for sorting and sizing. It is calculated by  
 79 comparing the fruit's actual surface area to that of a sphere with the same volume. Sphericity ( $\phi$ ) was  
 80 calculated using:

$$\phi = \frac{(L \times B \times T)^{1/3}}{L} \quad (2.2)$$

### 81 2.1.4 Bulk Density, True Density and Porosity

82 Bulk density of fruits was measured by determining the ratio of the mass of the fruits  $W$  to the total  
 83 volume  $V$  they occupy, including voids and spaces. it was measured by filling a container with the



Figure 2: Textural analysis

84 fruits and measure the volume occupied by the fruits, including any gaps or voids between them. Bulk  
 85 density ( $\rho_b$ ) was calculated using:

$$\rho_b = \frac{W}{V} \quad (2.3)$$

86 True density is useful to understand the inherent density of a material, independent of its packing  
 87 arrangement. The method used as per (Mohsenin, 2020). True density ( $\rho_t$ ) was calculated by:

$$\rho_t = \frac{W}{V_{displaced}} \quad (2.4)$$

88 Porosity is defined as the percentage of void volume within a test sample at a given moisture  
 89 content. It is determined by calculating the ratio of the difference between true density and bulk density  
 90 to the true density, and expressing the result as a percentage using the following equation. Porosity  
 91 (P) was calculated using:

$$P = 1 - \frac{\rho_b}{\rho_t} \quad (2.5)$$

### 92 2.1.5 Coefficient of Friction

93 The coefficient of static friction for fruit was measured using an inclined plane method. The static  
 94 coefficient of friction is the force needed to initiate movement, while the dynamic coefficient of friction  
 95 is the force required to maintain movement. The coefficient of static friction ( $\mu$ ) was measured between  
 96 piled sapota fruits will be estimated on plywood using a tilting platform method:

$$\mu = \tan \theta \quad (2.6)$$

## 97 2.2 Determination of Textural Properties

98 In this study, textural properties such as puncture force, compressive strength, and shear strength  
 99 were determined using a texture analyzer (Make: Stable Micro System, Model: TA.HD plus) as shown  
 100 in figure 2. Standard test protocols were followed to evaluate the mechanical behavior of food samples  
 101 under controlled conditions. These measurements provided quantitative data essential for assessing  
 102 product quality and consumer acceptability.

### 103 2.2.1 Puncture Test

104 To further assess fruit firmness and resistance to skin penetration, a puncture test was conducted  
 105 using a texture analyzer equipped with a cylindrical probe. Fruits were positioned horizontally on a  
 106 stable platform, and the probe was lowered vertically at a controlled penetration rate (standardized  
 107 at 5 mm/s) until a preset depth of 10 mm was reached. The peak force (in Newtons, N) required for  
 108 puncturing was recorded. Tests were repeated across all three replicates, and the average puncture  
 109 force was computed. This method simulates mechanical damage during handling and helps assess  
 110 shelf-life potential (Rahman & Al-Farsi, 2005).

### 111 2.2.2 Compression Test

112 Compression strength was evaluated using a textural analyzer equipped with flat compression plates.  
 113 Each fruit was placed centrally between the plates, and force was applied gradually from both sides at  
 114 a crosshead speed of 10 mm/min until visible deformation or rupture occurred. The peak compression  
 115 force (in N) was recorded for each sample. This test provides insight into structural stability under  
 116 storage and transport conditions (Karaj & Müller, 2010).

### 117 2.2.3 Shear Force Test

118 Shear resistance was determined using a blade-type probe in a texture analyzer. Sapota fruits were  
 119 sliced into uniform segments (10 mm thick) and placed on the test platform. The blade was driven  
 120 vertically through the fruit at a consistent rate (e.g., 2 mm/s), and the maximum force required to shear  
 121 the slice was recorded. Shear force measurements reflect internal cohesiveness and cell wall integrity,  
 122 which are important for both fresh consumption and processing applications (Al-Hinai et al., 2013).

123 Each of the above textural properties was measured in triplicate, and the results were expressed  
 124 as mean  $\pm$  standard deviation. Statistical consistency was ensured by calculating the coefficient of  
 125 variation (CV%) for each parameter:

## 126 3 Determination of Physicochemical Properties

127 The physicochemical characteristics of Cricket Ball sapota were systematically evaluated over a  
 128 defined storage period, and stored at ambient condition to monitor changes in fruit quality parameters.  
 129 These included physiological weight loss, spoilage, pH, titratable acidity, sugar content, and ascorbic  
 130 acid content. Each parameter was measured in triplicate and reported as mean  $\pm$  standard deviation.  
 131 All analytical procedures were carried out under controlled laboratory conditions.

### 132 3.1 Physiological Loss in Weight (PLW)

133 Physiological loss in weight was calculated by recording the initial weight of each fruit before storage  
 134 and comparing it with the weight on subsequent observation days. The percentage loss in weight was  
 135 used as an indicator of moisture loss and transpiration effects. The PLW was computed using the  
 136 following equation:

$$\text{PLW (\%)} = \left( \frac{W_1 - W_2}{W_1} \right) \times 100 \quad (3.1)$$

- 137 •  $W_1$ : Initial weight of the fruit
- 138 •  $W_2$ : Final weight of the fruit

139 This parameter is crucial for evaluating postharvest water loss, which directly affects freshness  
 140 and (Ranganna, 1986).

### 141 3.2 Spoilage percentage (%)

142 The number of fruits showing decay symptoms, rotted and with mouldy odour were noted periodically  
143 and calculated as spoilage percentage on the basis of total number of fruits treated.

### 144 3.3 Total soluble solids (°Brix)

Total soluble solids of the pulp were recorded using a refractometer (make:ATAGO, Model: RX-7000α). The average of three fruits was computed and recorded.

### 145 3.4 Titrable acidity (%)

146 The method described by Ranganna (1979) was adopted for estimation of the titrable acidity of fruits.  
147 Ten grams of homogenized pulp were transferred into a 100 ml volumetric flask and diluted to volume  
148 with distilled water. The resulting suspension was thoroughly mixed and filtered using Whatman No. 1  
149 filter paper. The clear filtrate was then used for titration. A 5 ml aliquot of the filtrate was titrated against  
150 standard sodium hydroxide solution using phenolphthalein as an indicator. The titratable acidity was  
151 calculated as the percentage of malic acid equivalent using the following formula:

$$\text{Titratable Acidity (\%)} = \frac{V \times N \times EW \times 100}{W} \quad (3.2)$$

152 where  $V$  is the volume of NaOH used (mL),  $N$  is the normality of NaOH,  $EW$  is the equivalent  
153 weight of the predominant acid (e.g., 67.045 for malic acid), and  $W$  is the weight of the sample (g).

### 154 3.5 Ascorbic acid content (mg/100g pulp)

155 The titrimetric method described by (Ranganna, 1986) was followed for the estimation of ascorbic acid.  
156 Ten grams of homogenized pulp were transferred into a 100 ml volumetric flask, and the volume was  
157 made up using 4% oxalic acid solution. The mixture was allowed to stand for 30 minutes and then  
158 filtered through Whatman No. 1 filter paper.

159 Prior to titration, the dye solution 2,6-dichlorophenol indophenol was standardized by titrating it  
160 against a standard ascorbic acid solution to determine the dye factor.

161 A 5 ml aliquot of the filtrate was titrated with the standardized dye solution using a burette. Titration  
162 was continued until a light pink color persisted for approximately 15 seconds.

163 The ascorbic acid content in the sample was then calculated using the following formula.

$$\text{Ascorbic acid content} = \frac{T \times DF \times V}{A \times S} \times 100 \quad (3.3)$$

164 where  $T$  is the titrate,  $DF$  is the dye factor,  $V$  is the volume made up,  $A$  is the aliquot of extract  
165 taken for estimation, and  $S$  is the weight or volume of the sample taken for estimation.

### 166 3.6 Total sugars (%)

167 The filtrate obtained from the estimation of reducing sugars was used for the determination of total  
168 sugar. A 25 ml aliquot of the filtrate was taken and one fifth of its volume (5 ml) of hydrochloric acid  
169 (1:1) was added. The mixture was allowed to undergo inversion overnight at room temperature.

170 The following day, the solution was neutralized with 40% sodium hydroxide using phenolphthalein  
171 as an indicator, and the final volume was made up to 100 mL. This solution was then filtered through  
172 Whatman No. 1 filter paper and titrated against boiling Fehling's mixture as described earlier.

173 The percentage of total sugars was calculated using the following formula:

$$TS = \frac{GE}{T} \times \frac{V_t}{W} \times \frac{V_i}{A} \times 100 \quad (3.4)$$

174 where  $TS$  is the total sugar (%),  $GE$  is the glucose equivalent (0.05),  $T$  is the titre value (mL),  $V_t$   
 175 is the total volume made up (mL),  $W$  is the weight of pulp taken (g),  $V_i$  is the volume made up after  
 176 inversion (mL), and  $A$  is the aliquot taken for inversion (mL).

### 177 3.6.1 Reducing sugar (%)

178 The titrimetric method of Lane and Eynon, as described by (Ranganna, 1986), was employed for the  
 179 estimation of reducing sugars.

180 Invert sugar or reducing sugars reduce copper from Fehling's solution to form red, insoluble  
 181 cuprous oxide. The sugar content in the sample is determined by measuring the volume of the  
 182 unknown sugar solution required to completely reduce a known volume of Fehling's solution. Prior to  
 183 analysis, Fehling's solution A and B (5 ml each) were standardized using standard glucose to obtain  
 184 the glucose equivalent factor.

185 A 25 g portion of homogenized pulp was taken in a 250 ml volumetric flask, to which 2 ml of 45%  
 186 basic lead acetate solution was added for clarification. After 10 minutes, the solution was delead  
 187 by adding an excess of potassium oxalate crystals, and the volume was made up with distilled water.  
 188 The solution was filtered through Whatman No. 1 filter paper. The filtrate was placed in a burette and  
 189 titrated against boiling Fehling's mixture (5 ml Fehling's solution A and 5 ml Fehling's solution B) until a  
 190 blue colour appeared. One millilitre of 1% methylene blue indicator was then added, and titration was  
 191 continued until the solution attained a brick-red colour. The titre value at this point was recorded, and  
 192 the percentage of reducing sugar was calculated using the following formula:

$$\%R_s = \frac{GE}{T} \times \frac{V_t}{W_p} \times 100 \quad (3.5)$$

193 where  $\%R_s$  is the percentage of reducing sugar in the sample,  $GE$  is the glucose equivalent factor  
 194 (g) with a value of 0.05 g,  $T$  is the titre value (mL) obtained from titration,  $V_t$  is the total volume of  
 195 solution made up (mL), and  $W_p$  is the weight of pulp taken for analysis (g).

### 196 3.6.2 Non-reducing sugar (%)

197 The percentage of non-reducing sugars was determined by multiplying the difference between the  
 198 total sugars and the reducing sugars by a factor of 0.95. The results were expressed as a percentage.

$$NR = (T - R) \times 0.95 \quad (3.6)$$

199 where  $NR$  is the non-reducing sugar (%),  $T$  is the total invert sugar (%),  $R$  is the reducing sugar  
 200 (%), and 0.95 is the conversion factor.

## 201 4 Results and Discussion

202 This section presents the experimental findings obtained during the study and provides a comprehensive  
 203 discussion of the observed results. The analysis focuses on interpreting key trends, variations, and  
 204 their scientific implications.

205 **4.1 Physical Dimensions and Mass**

206 The average length, width, and thickness were 49.43 mm, 47.07 mm, and 46.03 mm, respectively,  
 207 with standard deviations of 2.91 mm, 2.95 mm, and 2.85 mm. The average mass was 62.92 g with a  
 208 standard deviation of 9.01 g. Sphericity values ranged from 0.90 to 1.00, with an average of 0.96 (SD  
 209 = 0.02). The geometric mean diameter averaged at 47.46 mm (SD = 2.43 mm). The coefficient of  
 210 friction ranged from 0.46 to 0.61, averaging at 0.54 (SD = 0.04) as shown in Table 1.

Table 1: Physical properties of fruit

Sr. No.	Length	Width	Thickness	Weight	Sphericity	GMD	Coefficient of Friction
1	53.2	51.7	50.3	85	0.97	51.72	0.53
2	53.9	52.9	41.8	59	0.91	49.21	0.59
3	50.4	47.4	46.4	84	0.95	48.04	0.54
4	45.1	42.1	44.5	69	0.97	43.88	0.51
5	46.8	44.9	46.0	62	0.98	45.89	0.49
6	52.0	50.4	44.5	71	0.94	48.86	0.47
7	50.6	50.3	46.7	54	0.97	49.17	0.53
8	54.4	50.6	43.2	72	0.90	49.18	0.56
9	54.7	51.8	53.8	62	0.98	53.42	0.54
10	52.9	49.6	46.2	64	0.94	49.49	0.58
11	55.2	51.5	46.8	78	0.92	51.05	0.52
12	55.3	51.4	53.3	67	0.96	53.31	0.51
13	52.0	49.9	44.8	68	0.94	48.80	0.56
14	49.4	48.3	44.3	65	0.96	47.28	0.58
15	53.5	46.7	47.3	60	0.92	49.07	0.54
16	47.5	45.6	44.9	78	0.97	45.99	0.46
17	51.0	47.9	45.5	53	0.94	48.08	0.49
18	50.5	48.2	46.6	50	0.96	48.41	0.51
19	52.2	48.8	47.0	60	0.94	49.29	0.59
20	47.7	46.2	46.7	62	0.98	46.86	0.51
21	47.1	44.0	50.0	60	1.00	46.97	0.58
22	44.0	42.0	45.0	54	0.99	43.65	0.52
23	48.6	45.9	50.6	89	0.99	48.33	0.57
24	48.1	47.3	44.4	65	0.97	46.57	0.56
25	49.4	44.4	46.6	72	0.95	46.76	0.53
26	54.2	52.7	55.1	72	1.00	53.99	0.57
27	49.9	47.8	44.3	58	0.95	47.28	0.59
28	48.5	46.8	44.4	61	0.96	46.54	0.61
29	48.1	44.8	46.6	53	0.97	46.48	0.59
30	46.5	45.4	42.0	68	0.96	44.59	0.58
31	49.1	48.5	42.1	60	0.95	46.46	0.53
32	47.6	45.1	44.7	71	0.96	45.78	0.54
33	49.0	48.5	48.7	63	0.99	48.73	0.60
34	53.1	50.7	46.6	62	0.94	50.06	0.54
35	48.3	44.7	43.3	59	0.94	45.39	0.53
36	46.2	44.8	45.0	57	0.98	45.33	0.58
37	48.8	48.7	42.8	57	0.96	46.68	0.51

Sr. No.	Length	Width	Thickness	Weight	Sphericity	GMD	Friction
38	48.7	47.8	47.9	66	0.99	48.13	0.58
39	49.6	46.7	46.6	56	0.96	47.61	0.51
40	49.1	48.1	45.1	53	0.97	47.40	0.52
41	48.6	42.7	45.5	58	0.94	45.54	0.57
42	45.5	44.9	45.4	56	0.99	45.27	0.49
43	46.6	46.1	46.0	55	0.99	46.23	0.52
44	47.6	42.0	42.6	59	0.92	44.00	0.56
45	45.8	41.9	41.9	50	0.94	43.16	0.52
46	46.7	46.5	45.7	57	0.99	46.30	0.58
47	46.1	43.6	44.9	67	0.97	44.86	0.57
48	47.6	44.6	46.3	52	0.97	46.15	0.53
49	46.8	45.7	45.2	55	0.97	45.89	0.56
50	47.9	44.6	45.8	58	0.96	46.07	0.55

211 Detailed property distributions and their correlations are illustrated in Figure 3. This  
 212 distributions highlight the variability observed across all measured physical parameters. The  
 213 correlation analysis further demonstrates the interdependence between key attributes.

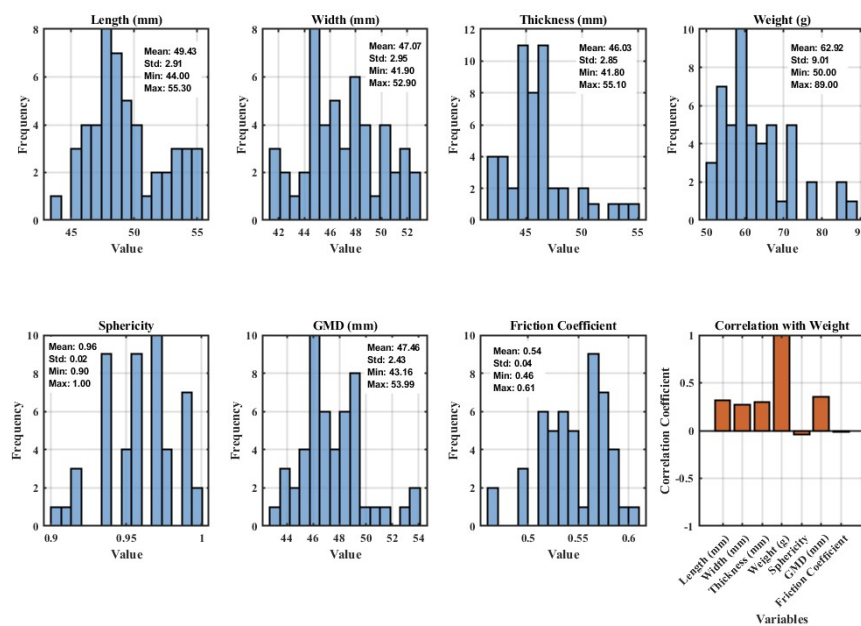


Figure 3: Detailed Property Distributions and Correlations

214 The fruits showed uniform dimensions (length, width, thickness, GMD 43–54 mm) with  
 215 moderate weight variation (50–89 g). Strong correlations among dimensions and GMD  
 216 confirm its reliability as a size indicator, while weight was moderately linked to dimensions  
 217 as shown in Figure 4. The correlation matrix heatmap shows strong positive relationships  
 218 among the dimensional properties of sapota fruits, indicating consistent growth patterns.

219 Length and width ( $r = 0.87$ ) are highly correlated, suggesting that larger fruits tend to be  
 220 proportionally broader, while thickness and geometric mean diameter ( $r = 0.72$ ) also show a  
 221 strong association. Weight exhibits moderate correlations with length and GMD, implying  
 222 that heavier fruits are generally larger. In contrast, sphericity shows negative correlations  
 223 with length ( $r = -0.49$ ) and width ( $r = -0.22$ ), indicating that elongated fruits tend to be  
 224 less spherical. The friction coefficient shows negligible correlation with other parameters,  
 225 suggesting that surface texture is largely independent of fruit size or shape. As shown in  
 226 3D scatter plot, the data points show a clustered distribution, indicating that most fruits  
 227 have relatively similar size characteristics, with moderate variation in weight ranging from  
 228 approximately 50 to 85 g. A gradual increase in weight is observed with increasing fruit  
 229 dimensions, suggesting a positive correlation between fruit size and mass. However, the  
 230 spread of points also indicates that some fruits with comparable dimensions differ in weight,  
 231 likely due to variations in internal density or moisture content. Overall, fruits are dimensionally  
 232 consistent, with GMD suitable for grading and sorting.

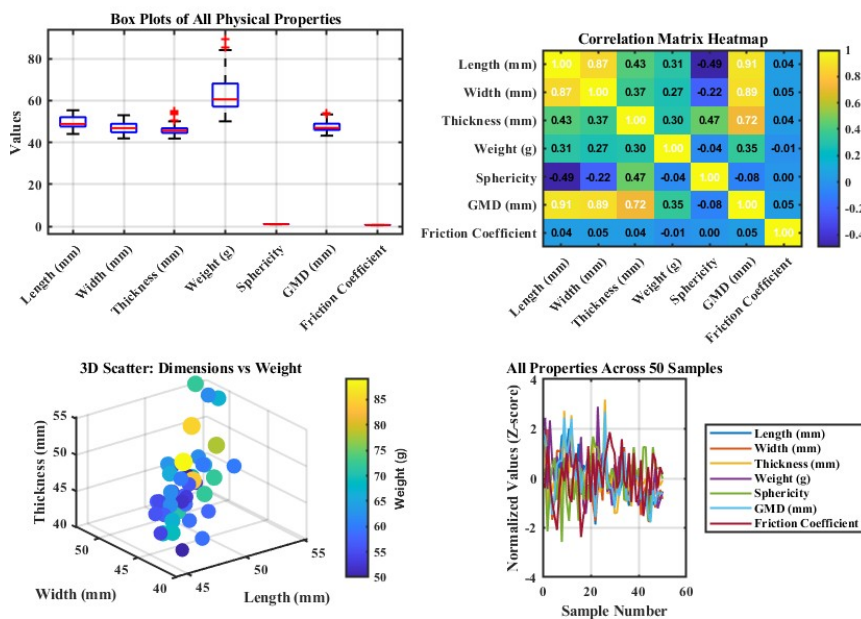


Figure 4: Comprehensive Analysis of Fruit Physical Properties

233 **4.2 Bulk Density, Porosity, and True Density**

234 The bulk density, porosity, and true density of the samples were found to be 444.29 kg/m<sup>3</sup>,  
 235 0.52 (52%), and 925.60 kg/m<sup>3</sup>, respectively, as presented in Table 2.

Table 2: Bulk Density, Porosity, and True Density of Samples

Sr. No.	Bulk Density (kg/m <sup>3</sup> )	Porosity	True Density (kg/m <sup>3</sup> )
1	442.70	0.49	926.38
2	444.87	0.54	924.69
3	445.29	0.53	925.71
<b>Average</b>	444.29	0.52	925.60
<b>SD</b>	1.39	0.03	0.85

### 236 4.3 Textural Properties

237 The puncture test showed a clear decline in peak force from 5.69 N on day 0 to 3.03 N on  
 238 day 4, indicating progressive softening of the samples. Compression test results followed  
 239 a similar trend, with peak force decreasing from 64.98 N to 32.30 N over the same period.  
 240 Shear force measurements also reduced significantly from 25.42 N to 7.68 N as presented  
 241 in Table 3. Coefficient of variation values generally increased with storage time, suggesting  
 242 greater variability in texture as the samples aged.

Table 3: Puncture, Compression, and Shear Force Test Results

Day	Sample No.	Puncture Test		Compression Test		Shear Force	
		Peak force (N)	Avg ± SD (CV%)	Peak force (N)	Avg ± SD (CV%)	Peak force (N)	Avg ± SD (CV%)
00	1	5.65		65.14		23.68	
00	2	5.47	5.69 ± 0.24 (4.35)	62.36	64.98 ± 2.55 (3.92)	27.88	25.42 ± 2.19 (8.62)
00	3	5.96		67.45		24.69	
02	1	4.21		53.58		12.75	
02	2	4.65	4.29 ± 0.33 (7.63)	50.39	51.97 ± 1.60 (3.08)	15.36	13.88 ± 1.34 (9.65)
02	3	4.01		51.95		13.52	
04	1	3.25		35.65		7.98	
04	2	2.18	3.03 ± 0.76 (25.08)	31.65	32.30 ± 3.08 (9.54)	6.58	7.68 ± 0.98 (12.76)
04	3	3.65		29.59		8.47	

### 243 4.4 Physicochemical Properties

244 The physiological loss in weight (PLW) of sapota fruits increased progressively with storage  
 245 duration. On day 0, PLW averaged 83.03 g (CV = 1.00%), while by day 4 it had declined  
 246 to 65.90 g (CV = 9.00%), indicating substantial weight reduction due to moisture loss and  
 247 metabolic activity. The coefficient of variation (CV) increased over time, suggesting greater  
 248 reduction in weight loss among samples at later stages as shown in Table 4.

249 Spoilage status transitioned from "edible" at day 0 and day 2 to advanced ripening by  
 250 day 4, corresponding with increased enzymatic activity and softening. pH values exhibited  
 251 a notable rise from an initial 4.89 (CV = 3.00%) to 6.59 (CV = 2.00%) by day 4, indicating  
 252 progressive alkalization due to degradation of organic acids and accumulation of soluble  
 253 metabolites during ripening and senescence. Standard deviation and CV values for pH were  
 254 higher on day 2, reflecting variability in ripening rate among individual fruits.

255 The temporal variations in the physicochemical properties of the samples throughout  
 256 the storage period are depicted in Figure 5.

Table 4: Physiological loss in weight (PLW), spoilage, and pH values over time

Day	Sample No.	PLW (g)			Spoilage	pH		
		Weight	SD	CV		pH value	SD	CV
00	1	83.02				4.89		
	2	82.62	1.46	0.01	Edible	4.95	0.03	0.03
	3	85.34				4.88		
02	1	74.68				5.09		
	2	74.21	1.48	0.01	Edible	5.45	0.18	0.03
	3	76.99				5.26		
04	1	65.90				6.59		
	2	65.47	0.59	0.90	Edible	6.78	0.13	0.02
	3	66.89				6.86		

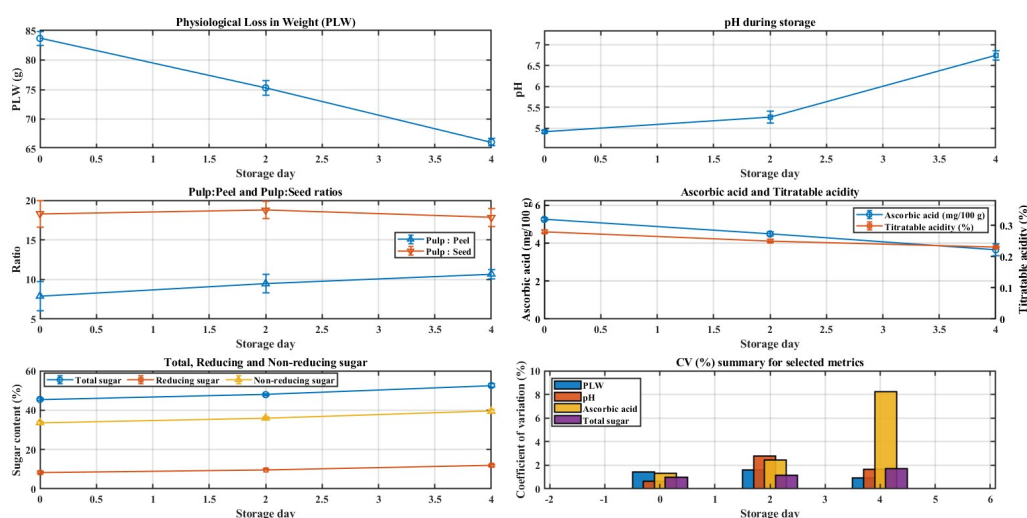


Figure 5: Storage study: Physicochemical changes

257 The pulp-to-peel ratio of sapota samples exhibited a progressive increasing during the  
 258 storage period, indicating changes in fruit composition and potential quality deterioration  
 259 over time. As shown in Table 5, on Day 0, the pulp-to-peel ratio was lowest, averaging  
 260 approximately 8.04, with total fruit weight ranging from 92.52 g to 96.31 g and pulp weight  
 261 constituting over 88.93% of the total weight. By Day 2, the pulp-to-peel ratio increased to  
 262 approximately 9.47, accompanied by a reduction in both total and pulp weights. On Day  
 263 4, a further increase in ratio to approximately 10.75 was recorded, reflecting the smallest  
 264 pulp weight and increased relative contribution of the peel. The standard deviation (SD) and  
 265 coefficient of variation (CV) values for each storage day suggest the ratio increases is that  
 266 the peel weight decreases faster relative to the pulp weight between measurements. In other  
 267 words, over time, the proportion of the sample's weight made up by the pulp is increasing,

268 while the proportion made up by the peel is decreasing. This could be due to differences in  
269 moisture content or compositional changes in the two parts during the storage period.

Table 5: Pulp to peel ratio

Day	Sample no.	Total weight	Pulp weight	Peel weight	SD	CV	Pulp to peel ratio
00	1	92.52	81.98	10.54	0.28	0.03	8.04
	2	92.35	82.46	9.89			
	3	96.31	85.62	10.68			
02	1	84.76	76.36	8.40	0.41	0.04	9.47
	2	85.34	77.14	8.20			
	3	87.47	79.45	8.01			
04	1	76.90	70.11	6.79	1.12	0.10	10.75
	2	78.33	72.32	6.01			
	3	77.71	70.58	7.12			

269 The pulp to seed ratio (PSR) of sapota samples was assessed over three time points  
270 (Day 0, Day 2, Day 4) using three replicates per day. On Day 0, the mean PSR value  
271 is 18.39 as shown in Table 6. By Day 2, the PSR slightly increase to 19.20, suggesting  
272 minor changes in seed to pulp balance, possibly due to moisture migration or early ripening  
273 processes. On Day 4, the PSR declined to 18.17, indicating that the pulp proportion was  
274 relatively stable during the short storage period.

275 The standard deviation (SD) and coefficient of variation (CV) values across days were  
276 low (SD: 1.57–3.25; CV: 0.08–0.19), reflecting minimal variability among replicates and  
277 indicating consistent fruit morphology within the sampled batch. The stable PSR suggests  
278 that short-term storage under the studied conditions did not cause significant loss of pulp  
279 mass relative to seed weight.  
280

Table 6: Pulp to seed ratio

Day	Sample no.	Total weight	Pulp weight	Seed weight	SD	CV	Pulp to seed ratio
00	1	92.52	81.98	4.86	1.57	0.08	18.39
	2	92.35	82.46	4.12			
	3	96.31	85.62	4.68			
02	1	84.76	76.36	3.96	3.67	0.19	19.20
	2	85.34	77.14	4.98			
	3	87.47	79.45	3.48			
04	1	76.90	70.11	4.53	3.25	0.17	18.17
	2	78.33	72.32	4.19			
	3	77.71	70.58	3.24			

281 The ascorbic acid content of sapota fruits showed a consistent decline during storage,  
282 decreasing from an initial average of 5.25 mg/100 g at day 0 to 4.48 mg/100 g by day 2, and  
283 further to 3.65 mg/100 g by day 4. The coefficient of variation (CV) increased from 0.01 to  
284 0.10 over the storage period, indicating higher variability among samples as degradation  
285 progressed as shown in Table 7.

286 Titratable acidity also exhibited a gradual reduction, with mean values decreasing from  
287 0.28 at day 0 to 0.25 at day 2 and 0.23 at day 4. Variability in acidity remained low throughout  
288 storage, with CV values under 0.02, reflecting relative uniformity among replicates despite

289 the decline.

Table 7: Ascorbic acid and Titratable acidity during storage

Day	Sample no.	Ascorbic acid				Titratable acidity			
		Value	Average	SD	CV	Value	Average	SD	CV
00	1	5.16				0.28			
	2	5.35	5.25	0.09	0.01	0.29	0.28	0.005	0.02
	3	5.25				0.28			
02	1	4.64				0.25			
	2	4.35	4.48	0.14	0.03	0.25	0.25	0.005	0.02
	3	4.47				0.26			
04	1	3.97				0.24			
	2	3.74	3.65	0.36	0.10	0.23	0.23	0.005	0.02
	3	3.25				0.23			

290 The total sugar, reducing sugar, and non-reducing sugar contents of sapota fruits showed  
 291 a progressive increase during storage from day 0 to day 4. At day 0, the average total  
 292 sugar content was 45.44% with a coefficient of variation (CV) of 1.0%, which increased  
 293 to 47.88% on day 2 (CV = 1.0%) and reached 52.50% by day 4 (CV = 2.0%). Reducing  
 294 sugars increased more sharply, from 8.40% (CV = 6%) at day 0 to 9.73% (CV = 1.59%) on  
 295 day 2 and further to 11.84% (CV = 5%) on day 4. Similarly, non-reducing sugar content  
 296 rose from 33.68% (CV = 2.0%) initially to 36.00% (CV = 1.0%) on day 2 and 39.45% (CV  
 297 = 2.0%) on day 4 as shown in Table 8. The steady rise in all sugar fractions suggests  
 298 ongoing carbohydrate metabolism during ripening, with starch and complex sugars being  
 299 hydrolyzed into simpler forms. The increase in reducing sugar content was proportionally  
 300 higher compared to non-reducing sugars, particularly after day 2, indicating active enzymatic  
 301 conversion.

Table 8: Total sugar, Reducing sugar, and Non-reducing sugar during storage

Day	Sample no.	Total sugar				Reducing sugar				Non-reducing sugar			
		Value	Average	SD	CV	Value	Average	SD	CV	Value	Average	SD	CV
00	1	45.01				8.96				34.29			
	2	45.24	45.44	0.56	0.01	8.44	8.40	0.57	0.06	33.98	33.68	0.79	0.02
	3	46.08				7.82				32.78			
02	1	47.20				9.52				35.81			
	2	47.89	47.88	0.68	0.01	9.78	9.73	0.19	0.01	35.45	36.00	0.67	0.01
	3	48.56				9.89				36.75			
04	1	52.84				11.08				39.63			
	2	53.42	52.50	1.12	0.02	11.98	11.84	0.70	0.05	40.24	39.45	0.89	0.02
	3	51.25				12.47				38.48			

## 302 5 CONCLUSIONS

303 The complete analysis of the textural and physicochemical attributes of sapota provides  
 304 an elaborate understanding of the quality factors of this tropical fruit. Attributes like total

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305 sugar, titratable acidity, ascorbic acid content, pulp-to-peel ratio, physiological loss in weight,  
306 and mechanical characteristics determined by compression and puncture tests altogether  
307 render a strong characterization model. Physical characterization indicated that the samples  
308 had a geometry close to spherical (average sphericity 0.96) with uniform size distribution,  
309 average bulk density (444.29 kg/m<sup>3</sup>), and high porosity (52%). Mechanical tests showed  
310 gradual softening through storage, as evidenced by pronounced decreases in puncture force  
311 (5.69 N to 3.03 N), compression force (64.98 N to 32.30 N), and shear force (25.42 N to  
312 7.68 N) within four days. Higher coefficients of variation further indicated that the textural  
313 heterogeneity increased with storage time. Together, these results bring out the loss in  
314 firmness and homogeneity of the samples during post-harvest storage. Fruits of sapota  
315 showed incremental post-harvest loss of quality during storage, as evidenced by rising  
316 physiological loss in weight (PLW) along with noteworthy biochemical and compositional  
317 modifications. Weight loss was largely due to water loss and metabolic respiration, whereas  
318 simultaneous pH increases and ascorbic acid and titratable acidity losses indicated organic  
319 acid breakdown and loss of vitamin C. Pulp-to-peel ratio increases, reflecting relative  
320 deterioration, while pulp-to-seed ratio (PSR) stayed almost constant, indicating minimal  
321 short-term changes in fruit morphology. Softening of texture, as indicated by reducing  
322 puncture and compression forces, was in line with enzymatic action and breakdown of cell  
323 walls. Carbohydrate metabolism was reflected in a continuous increase in total, reducing,  
324 and non-reducing sugars, with a increase in reducing sugars on and after Day 2, which  
325 accounted for starch hydrolysis and sucrose inversion. Combined, these physicochemical  
326 and mechanical changes support accelerated ripening and senescence development within  
327 four days of storage, resulting in structural integrity loss, nutritional worth, and shelf-life  
328 stability.

## 329 **Author Contributions**

330 All authors contributed in different capacities to this work. This paper is derived from the  
331 departmental work supervised by the first and second authors. They all read and approved  
332 the final version of the paper.

## 333 **Conflicts of Interest**

334 The author declares no conflict of interest. / All authors declare no conflict of interest.

## 335 **Ethical Review and Approval**

336 No approval from the Board of Ethics is required.

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340  
341342 **References**

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