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1  
2 **Determination of Textural and Physicochemical Properties**  
3 **of ‘Cricket Ball’ Sapota (Manilkara Achras): Post-Harvest**  
4 **Evaluation for Quality Assessment**

## Abstract

15 Sapota (*Manilkara achras*), particularly the ‘Cricket Ball’ cultivar, is a tropical fruit valued for its sweetness and nutritional profile but suffers from rapid post-harvest deterioration. This study investigated the physical, textural, and physicochemical properties of freshly harvested fruits to better understand quality changes during storage. Fifty fruits were evaluated for physical attributes, including average length (49.37 mm), width (47.00 mm), thickness (45.98 mm), mass (62.68 g), and sphericity (0.96), with bulk density of 444.29 kg/m<sup>3</sup>, true density of 925.60 kg/m<sup>3</sup>, and porosity of 52%. Mechanical testing indicated progressive softening, with puncture force declining from 5.69 N on day 0 to 3.03 N by day 4, and compression force reducing from 64.98 N to 32.30 N. Shear stress force similarly decreased from 25.42 N to 7.68 N, accompanied by higher coefficients of variation, indicating greater textural heterogeneity. Physiological loss in weight (PLW) increased substantially, while spoilage advanced from edible condition to senescence by day 4. Biochemical analysis revealed rising average pH (4.90 to 6.74), declining ascorbic acid (5.25 to 3.65 mg/100 g) and titratable acidity (0.28% to 0.23%), and consistent increases in total sugars (45.44% to 52.50%), reducing sugars (8.40% to 11.84%), and non-reducing sugars (33.68% to 39.45%). The pulp-to-peel ratio increased over storage, indicating relative deterioration, whereas the pulp-to-seed ratio ranges from 18.31 to 17.83. These integrated physicochemical and mechanical changes highlight accelerated ripening, structural degradation, and nutritional losses within four days, providing critical insights for optimizing harvest maturity, storage, and processing strategies for sapota fruits.

16  
17 *Keywords: Cricket Ball Sapota, Texture Analysis, Physicochemical Properties, Post-harvest Storage,*  
18 *Quality Assessment*

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## 20 1 Introduction

21 Sapota (*Manilkara achras*) fruit, like many climacteric fruits, experiences a cascade of biochemical  
22 transformations during the ripening process, leading to perceptible modifications in color, texture, and  
23 flavor, signifying underlying compositional changes (Desai et al., 2017). These postharvest changes in  
24 sapota, particularly in widely cultivated cultivars such as 'Kalipatti' and 'Cricket Ball', can significantly  
25 impact their marketability and consumer acceptance. Understanding these changes is crucial for  
26 optimizing postharvest handling and storage practices to extend shelf life and maintain fruit quality.  
27 The deterioration of fruits such as sapota, characterized by alterations in quality, visual appeal, edibility,  
28 availability, and overall freshness, can be attributed to a combination of mechanical, physiological,  
29 biochemical, chemical, microbiological, and other biological factors that initiate a decline in fruit integrity  
30 (Shankar et al., 2024). The limited shelf life of sapota and its propensity for rapid deterioration often  
31 result in seasonal gluts, highlighting the need for effective preservation methods (Bons et al., 2020).

32 The textural attributes of sapota, particularly the softening of the pulp, are critical determinants of  
33 consumer preference and overall eating quality, which can be affected by storage conditions (Sapper  
34 & Chiralt, 2018). The assessment of textural properties, such as firmness and crispiness, is crucial in  
35 evaluating fruit quality during storage (Streif et al., 2009). Textural deterioration during storage can be  
36 attributed to enzymatic degradation of cell wall components, leading to a loss of turgor and structural  
37 integrity. Recent studies have examined the physicochemical and textural properties of sapota fruits.  
38 Sapodilla (*Manilkara zapota*) and white sapote (*Casimiroa edulis*) were found to have high moisture  
39 content, ranging from 78.72% to 79.7%. Both fruits exhibited significant antioxidant activity, with  
40 sapodilla showing 88.01% and white sapote 86.32%. The fruits are rich in phenolic compounds and  
41 flavonoids (Abdraboh & Arfa, 2024; Abdul Latif et al., 2023). Edible coatings, such as Aloe vera gel,  
42 can help maintain fruit quality and extend shelf life (Padmaja et al., 2015).

43 The sapota cultivars 'Kalipatti' and 'Cricket Ball' are widely cultivated in India due to their desirable  
44 characteristics. 'Kalipatti' fruits are slightly larger and heavier than 'Cricket Ball', but the latter has  
45 higher total soluble solids and overall acceptability in jam production. Cricket Ball sapota is a significant  
46 variety cultivated in India, known for its physical attributes and processing suitability. It has an average  
47 weight of 51.63g and dimensions of 41.7mm x 46.2mm x 46.3mm (Bons & Rehal, 2019).

48 Sapota fruits undergo significant biochemical changes during ripening. Studies have shown  
49 that total soluble solids, total sugars, and reducing sugars increase in both peel and pulp, while  
50 acidity decreases (Bala et al., 2017). The principal carbohydrates identified are sucrose, glucose,  
51 and fructose, with cultivar-specific variations in composition (Selvaraj & Pal, 1984). Sapota exhibits  
52 a climacteric respiration pattern, reaching eating ripeness nine days after harvest, associated with  
53 increased pectinesterase activity, decreased firmness, increased sugar content, and reduced phenols  
54 (Reyes et al., 2005).

55 Given the significance of textural and physicochemical properties in determining the quality, shelf  
56 life, and processing suitability of sapota, it is essential to assess these parameters systematically.  
57 The material and methodology section of current study focuses on evaluating the textural (firmness,  
58 compression, puncture, strain, and shear resistance) and physicochemical (TSS, acidity, ascorbic acid,  
59 moisture loss, sugar content, pH, and spoilage) properties of the 'Cricket Ball' variety during storage.  
60 These insights aim to provide a foundational understanding that can inform harvesting, postharvest  
61 handling, processing, and quality control strategies for sapota. Result and discussions section analyse  
62 the data and discusses the useful insights.

## 63 2 Materials and Methods

64 Cricket Ball sapota fruits were sourced from a commercial orchard in Gujarat, ensuring uniform maturity  
65 and absence of visible defects. Fifty mature 'Cricket Ball' sapota fruits were selected for further analysis.  
66 All fruits were cleaned thoroughly with distilled water to remove any surface contaminants and were

67 equilibrated to ambient room temperature prior to testing. Three fruits per treatment were randomly  
 68 selected for each textural and physicochemical test to maintain statistical robustness.

## 69 2.1 Measurement of Physical Properties

70 Physical properties of food are characteristics that can be observed or measured without changing the  
 71 food's chemical composition.

### 72 2.1.1 Physical Dimensions and mass

73 The length (L), width (B), and thickness (T) of each fruit were measured as shown in Figure 1a using a  
 74 digital vernier caliper (Make: Themisto Model: TH-M61) with a least count of 0.1 mm. Measurements  
 75 were taken along the three principal axes. The mass of each fruit was measured individually using  
 76 an electronic balance as shown in Figure 1b with an accuracy of 0.01 g and statistical averaging was  
 77 performed. The shape of the fruits was assessed visually and compared against a standard shape  
 chart as shown in Figure 1c.

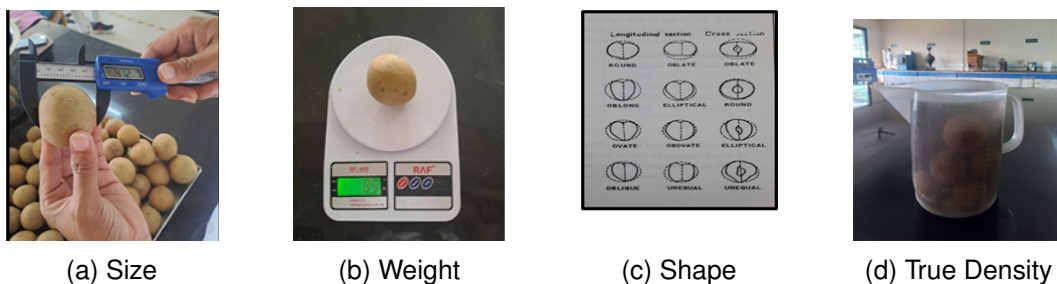


Figure 1: (a) (b) (c) and (d) measurement of physical properties

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### 79 2.1.2 Geometric Mean Diameter

80 The Geometric Mean Diameter (GMD) of fruits is a measurement used to characterize the size and  
 81 shape of irregularly shaped objects like fruits. The geometric mean diameter ( $D_g$ ) was determined  
 82 using:

$$D_g = (L \times B \times T)^{1/3} \quad (2.1)$$

### 83 2.1.3 Sphericity

84 Sphericity, a measure of how spherical a fruit is, is important for sorting and sizing. It is calculated by  
 85 comparing the fruit's actual surface area to that of a sphere with the same volume. Sphericity ( $\phi$ ) was  
 86 calculated using:

$$\phi = \frac{(L \times B \times T)^{1/3}}{L} \quad (2.2)$$

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#### 87 **2.1.4 Bulk Density, True Density and Porosity**

88 Bulk density of fruits was measured by determining the ratio of the mass of the fruits  $W$  to the total  
89 volume  $V$  they occupy, including voids and spaces. It was measured by filling a container with the  
90 fruits and measure the volume occupied by the fruits, including any gaps or voids between them. Bulk  
91 density ( $\rho_b$ ) was calculated using:

$$\rho_b = \frac{W}{V} \quad (2.3)$$

92 True density is useful to understand the inherent density of a material, independent of its packing  
93 arrangement. The method used as per (Mohsenin, 2020). True density ( $\rho_t$ ) was calculated by:

$$\rho_t = \frac{W}{V_{displaced}} \quad (2.4)$$

94 Porosity is defined as the percentage of void volume within a test sample at a given moisture  
95 content. It is determined by calculating the ratio of the difference between true density and bulk density  
96 to the true density, and expressing the result as a percentage using the following equation. Porosity  
97 ( $P$ ) was calculated using:

$$P = 1 - \frac{\rho_b}{\rho_t} \quad (2.5)$$

#### 98 **2.1.5 Coefficient of Friction**

99 The coefficient of static friction for fruit was measured using an inclined plane method. The static  
100 coefficient of friction is the force needed to initiate movement, while the dynamic coefficient of friction  
101 is the force required to maintain movement. The coefficient of static friction ( $\mu$ ) was measured between  
102 piled sapota fruits will be estimated on plywood using a tilting platform method:

$$\mu = \tan \theta \quad (2.6)$$

### 103 **2.2 Determination of Textural Properties**

104 In this study, textural properties such as puncture force, compressive strength, and shear strength  
105 were determined using a texture analyzer (Make: Stable Micro System, Model: TA.HD plus) as shown  
106 in figure 2. Standard test protocols were followed to evaluate the mechanical behavior of food samples  
107 under controlled conditions. These measurements provided quantitative data essential for assessing  
108 product quality and consumer acceptability.

#### 109 **2.2.1 Puncture Test**

110 To further assess fruit firmness and resistance to skin penetration, a puncture test was conducted  
111 using a texture analyzer equipped with a cylindrical probe. Fruits were positioned horizontally on a  
112 stable platform, and the probe was lowered vertically at a controlled penetration rate (standardized  
113 at 5 mm/s) until a preset depth of 10 mm was reached. The peak force (in Newtons, N) required for  
114 puncturing was recorded. Tests were repeated across all three replicates, and the average puncture  
115 force was computed. This method simulates mechanical damage during handling and helps assess  
116 shelf-life potential (Rahman & Al-Farsi, 2005).



Figure 2: Textural analysis

### 117 **2.2.2 Compression Test**

118 Compression strength was evaluated using a textural analyzer equipped with flat compression plates.  
119 Each fruit was placed centrally between the plates, and force was applied gradually from both sides at  
120 a crosshead speed of 10 mm/min until visible deformation or rupture occurred. The peak compression  
121 force (in N) was recorded for each sample. This test provides insight into structural stability under  
122 storage and transport conditions (Karaj & Müller, 2010).

### 123 **2.2.3 Shear Force Test**

124 Shear resistance was determined using a blade-type probe in a texture analyzer. Sapota fruits were  
125 sliced into uniform segments (10 mm thick) and placed on the test platform. The blade was driven  
126 vertically through the fruit at a consistent rate (e.g., 2 mm/s), and the maximum force required to shear  
127 the slice was recorded. Shear force measurements reflect internal cohesiveness and cell wall integrity,  
128 which are important for both fresh consumption and processing applications (Al-Hinai et al., 2013).

129 Each of the above textural properties was measured in triplicate, and the results were expressed  
130 as mean  $\pm$  standard deviation. Statistical consistency was ensured by calculating the coefficient of  
131 variation (CV%) for each parameter:

## 132 **3 Determination of Physicochemical Properties**

133 The physicochemical characteristics of Cricket Ball sapota were systematically evaluated over a  
134 defined storage period to monitor changes in fruit quality parameters. These included physiological  
135 weight loss, spoilage, pH, titratable acidity, sugar content, and ascorbic acid content. Each parameter  
136 was measured in triplicate and reported as mean  $\pm$  standard deviation. All analytical procedures were  
137 carried out under controlled laboratory conditions.

### 138 **3.1 Physiological Loss in Weight (PLW)**

139 Physiological loss in weight was calculated by recording the initial weight of each fruit before storage  
140 and comparing it with the weight on subsequent observation days. The percentage loss in weight was

141 used as an indicator of moisture loss and transpiration effects. The PLW was computed using the  
 142 following equation:

$$\text{PLW (\%)} = \left( \frac{W_1 - W_2}{W_1} \right) \times 100 \quad (3.1)$$

143 •  $W_1$ : Initial weight of the fruit

144 •  $W_2$ : Final weight of the fruit

145 This parameter is crucial for evaluating postharvest water loss, which directly affects freshness  
 146 and (Ranganna, 1986).

### 147 3.2 Spoilage percentage (%)

148 The number of fruits showing decay symptoms, rotted and with mouldy odour were noted periodically  
 149 and calculated as spoilage percentage on the basis of total number of fruits treated.

### 150 3.3 Total soluble solids (°Brix)

Total soluble solids of the pulp were recorded using a refractometer (make:ATAGO, Model: RX-7000 $\alpha$ ). The average of three fruits was computed and recorded.

### 151 3.4 Titrable acidity (%)

152 The method described by Ranganna (1979) was adopted for estimation of the titrable acidity of fruits.  
 153 Ten grams of homogenized pulp were transferred into a 100 ml volumetric flask and diluted to volume  
 154 with distilled water. The resulting suspension was thoroughly mixed and filtered using Whatman No. 1  
 155 filter paper. The clear filtrate was then used for titration. A 5 ml aliquot of the filtrate was titrated against  
 156 standard sodium hydroxide solution using phenolphthalein as an indicator. The titratable acidity was  
 157 calculated as the percentage of malic acid equivalent using the following formula:

$$\text{Titratable Acidity (\%)} = \frac{V \times N \times EW \times 100}{W} \quad (3.2)$$

158 where  $V$  is the volume of NaOH used (mL),  $N$  is the normality of NaOH,  $EW$  is the equivalent  
 159 weight of the predominant acid (e.g., 67.045 for malic acid), and  $W$  is the weight of the sample (g).

### 160 3.5 Ascorbic acid content (mg/100g pulp)

161 The titrimetric method described by (Ranganna, 1986) was followed for the estimation of ascorbic acid.  
 162 Ten grams of homogenized pulp were transferred into a 100 ml volumetric flask, and the volume was  
 163 made up using 4% oxalic acid solution. The mixture was allowed to stand for 30 minutes and then  
 164 filtered through Whatman No. 1 filter paper.

165 Prior to titration, the dye solution 2,6-dichlorophenol indophenol was standardized by titrating it  
 166 against a standard ascorbic acid solution to determine the dye factor.

167 A 5 ml aliquot of the filtrate was titrated with the standardized dye solution using a burette. Titration  
 168 was continued until a light pink color persisted for approximately 15 seconds.

169 The ascorbic acid content in the sample was then calculated using the following formula.

$$\text{Ascorbic acid content} = \frac{T \times DF \times V}{A \times S} \times 100 \quad (3.3)$$

170 where  $T$  is the titrate,  $DF$  is the dye factor,  $V$  is the volume made up,  $A$  is the aliquot of extract  
 171 taken for estimation, and  $S$  is the weight or volume of the sample taken for estimation.

### 172 3.6 Total sugars (%)

173 The filtrate obtained from the estimation of reducing sugars was used for the determination of total  
174 sugar. A 25 ml aliquot of the filtrate was taken and one fifth of its volume (5 ml) of hydrochloric acid  
175 (1:1) was added. The mixture was allowed to undergo inversion overnight at room temperature.

176 The following day, the solution was neutralized with 40% sodium hydroxide using phenolphthalein  
177 as an indicator, and the final volume was made up to 100 mL. This solution was then filtered through  
178 Whatman No. 1 filter paper and titrated against boiling Fehling's mixture as described earlier.

179 The percentage of total sugars was calculated using the following formula:

$$TS = \frac{GE}{T} \times \frac{V_t}{W} \times \frac{V_i}{A} \times 100 \quad (3.4)$$

180 where  $TS$  is the total sugar (%),  $GE$  is the glucose equivalent (0.05),  $T$  is the titre value (mL),  $V_t$   
181 is the total volume made up (mL),  $W$  is the weight of pulp taken (g),  $V_i$  is the volume made up after  
182 inversion (mL), and  $A$  is the aliquot taken for inversion (mL).

#### 183 3.6.1 Reducing sugar (%)

184 The titrimetric method of Lane and Eynon, as described by (Ranganna, 1986), was employed for the  
185 estimation of reducing sugars.

186 Invert sugar or reducing sugars reduce copper from Fehling's solution to form red, insoluble  
187 cuprous oxide. The sugar content in the sample is determined by measuring the volume of the  
188 unknown sugar solution required to completely reduce a known volume of Fehling's solution. Prior to  
189 analysis, Fehling's solution A and B (5 ml each) were standardized using standard glucose to obtain  
190 the glucose equivalent factor.

191 A 25 g portion of homogenized pulp was taken in a 250 ml volumetric flask, to which 2 ml of 45%  
192 basic lead acetate solution was added for clarification. After 10 minutes, the solution was de-leaded  
193 by adding an excess of potassium oxalate crystals, and the volume was made up with distilled water.  
194 The solution was filtered through Whatman No. 1 filter paper. The filtrate was placed in a burette and  
195 titrated against boiling Fehling's mixture (5 ml Fehling's solution A and 5 ml Fehling's solution B) until a  
196 blue colour appeared. One millilitre of 1% methylene blue indicator was then added, and titration was  
197 continued until the solution attained a brick-red colour. The titre value at this point was recorded, and  
198 the percentage of reducing sugar was calculated using the following formula:

$$\%R_s = \frac{GE}{T} \times \frac{V_t}{W_p} \times 100 \quad (3.5)$$

199 where  $\%R_s$  is the percentage of reducing sugar in the sample,  $GE$  is the glucose equivalent factor  
200 (g) with a value of 0.05 g,  $T$  is the titre value (mL) obtained from titration,  $V_t$  is the total volume of  
201 solution made up (mL), and  $W_p$  is the weight of pulp taken for analysis (g).

#### 202 3.6.2 Non-reducing sugar (%)

203 The percentage of non-reducing sugars was determined by multiplying the difference between the  
204 total sugars and the reducing sugars by a factor of 0.95. The results were expressed as a percentage.

$$NR = (T - R) \times 0.95 \quad (3.6)$$

205 where  $NR$  is the non-reducing sugar (%),  $T$  is the total invert sugar (%),  $R$  is the reducing sugar  
206 (%), and 0.95 is the conversion factor.

## 207 4 Results and Discussion

208 This section presents the experimental findings obtained during the study and provides a comprehensive  
 209 discussion of the observed results. The analysis focuses on interpreting key trends, variations, and  
 210 their scientific implications.

### 211 4.1 Physical Dimensions and Mass

212 The average length, width, and thickness were 49.43 mm, 47.07 mm, and 46.03 mm, respectively,  
 213 with standard deviations of 2.91 mm, 2.95 mm, and 2.85 mm. The average mass was 62.92 g with a  
 214 standard deviation of 9.01 g. Sphericity values ranged from 0.90 to 1.00, with an average of 0.96 (SD  
 215 = 0.02). The geometric mean diameter averaged at 47.46 mm (SD = 2.43 mm). The coefficient of  
 216 friction ranged from 0.46 to 0.61, averaging at 0.54 (SD = 0.04) as shown in Table 1.

Table 1: Physical properties of fruit

Sr. No.	Length	Width	Thickness	Weight	Sphericity	GMD	Coefficient of Friction
1	53.2	51.7	50.3	85	0.97	51.72	0.53
2	53.9	52.9	41.8	59	0.91	49.21	0.59
3	50.4	47.4	46.4	84	0.95	48.04	0.54
4	45.1	42.1	44.5	69	0.97	43.88	0.51
5	46.8	44.9	46.0	62	0.98	45.89	0.49
6	52.0	50.4	44.5	71	0.94	48.86	0.47
7	50.6	50.3	46.7	54	0.97	49.17	0.53
8	54.4	50.6	43.2	72	0.90	49.18	0.56
9	54.7	51.8	53.8	62	0.98	53.42	0.54
10	52.9	49.6	46.2	64	0.94	49.49	0.58
11	55.2	51.5	46.8	78	0.92	51.05	0.52
12	55.3	51.4	53.3	67	0.96	53.31	0.51
13	52.0	49.9	44.8	68	0.94	48.80	0.56
14	49.4	48.3	44.3	65	0.96	47.28	0.58
15	53.5	46.7	47.3	60	0.92	49.07	0.54
16	47.5	45.6	44.9	78	0.97	45.99	0.46
17	51.0	47.9	45.5	53	0.94	48.08	0.49
18	50.5	48.2	46.6	50	0.96	48.41	0.51
19	52.2	48.8	47.0	60	0.94	49.29	0.59
20	47.7	46.2	46.7	62	0.98	46.86	0.51
21	47.1	44.0	50.0	60	1.00	46.97	0.58
22	44.0	42.0	45.0	54	0.99	43.65	0.52
23	48.6	45.9	50.6	89	0.99	48.33	0.57
24	48.1	47.3	44.4	65	0.97	46.57	0.56
25	49.4	44.4	46.6	72	0.95	46.76	0.53
26	54.2	52.7	55.1	72	1.00	53.99	0.57
27	49.9	47.8	44.3	58	0.95	47.28	0.59
28	48.5	46.8	44.4	61	0.96	46.54	0.61
29	48.1	44.8	46.6	53	0.97	46.48	0.59
30	46.5	45.4	42.0	68	0.96	44.59	0.58
31	49.1	48.5	42.1	60	0.95	46.46	0.53

Sr. No.	Length	Width	Thickness	Weight	Sphericity	GMD	Friction
32	47.6	45.1	44.7	71	0.96	45.78	0.54
33	49.0	48.5	48.7	63	0.99	48.73	0.60
34	53.1	50.7	46.6	62	0.94	50.06	0.54
35	48.3	44.7	43.3	59	0.94	45.39	0.53
36	46.2	44.8	45.0	57	0.98	45.33	0.58
37	48.8	48.7	42.8	57	0.96	46.68	0.51
38	48.7	47.8	47.9	66	0.99	48.13	0.58
39	49.6	46.7	46.6	56	0.96	47.61	0.51
40	49.1	48.1	45.1	53	0.97	47.40	0.52
41	48.6	42.7	45.5	58	0.94	45.54	0.57
42	45.5	44.9	45.4	56	0.99	45.27	0.49
43	46.6	46.1	46.0	55	0.99	46.23	0.52
44	47.6	42.0	42.6	59	0.92	44.00	0.56
45	45.8	41.9	41.9	50	0.94	43.16	0.52
46	46.7	46.5	45.7	57	0.99	46.30	0.58
47	46.1	43.6	44.9	67	0.97	44.86	0.57
48	47.6	44.6	46.3	52	0.97	46.15	0.53
49	46.8	45.7	45.2	55	0.97	45.89	0.56
50	47.9	44.6	45.8	58	0.96	46.07	0.55

217 Detailed property distributions and their correlations are illustrated in Figure 3. This  
 218 distributions highlight the variability observed across all measured physical parameters. The  
 219 correlation analysis further demonstrates the interdependence between key attributes.

220 The fruits showed uniform dimensions (length, width, thickness, GMD 43–54 mm) with  
 221 moderate weight variation (50–89 g). Strong correlations among dimensions and GMD  
 222 confirm its reliability as a size indicator, while weight was moderately linked to dimensions as  
 223 shown in Figure 4. The friction coefficient was independent of geometry, reflecting surface  
 224 texture effects. Overall, fruits are dimensionally consistent, with GMD suitable for grading  
 225 and sorting.

## 226 4.2 Bulk Density, Porosity, and True Density

227 The bulk density, porosity, and true density of the samples were found to be 444.29 kg/m<sup>3</sup>,  
 228 0.52 (52%), and 925.60 kg/m<sup>3</sup>, respectively, as presented in Table 2.

Table 2: Bulk Density, Porosity, and True Density of Samples

Sr. No.	Bulk Density (kg/m <sup>3</sup> )	Porosity	True Density (kg/m <sup>3</sup> )
1	442.70	0.49	926.38
2	444.87	0.54	924.69
3	445.29	0.53	925.71
<b>Average</b>	444.29	0.52	925.60
<b>SD</b>	1.39	0.03	0.85

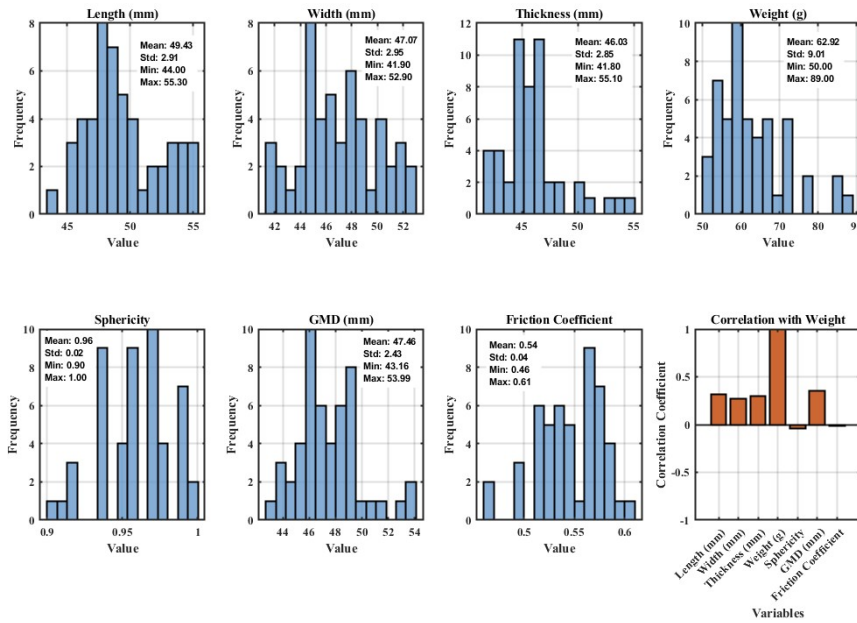


Figure 3: Detailed Property Distributions and Correlations

229 **4.3 Textural Properties**

230 The puncture test showed a clear decline in peak force from 5.69 N on day 0 to 3.03 N on  
 231 day 4, indicating progressive softening of the samples. Compression test results followed  
 232 a similar trend, with peak force decreasing from 64.98 N to 32.30 N over the same period.  
 233 Shear force measurements also reduced significantly from 25.42 N to 7.68 N as presented  
 234 in Table 3. Coefficient of variation values generally increased with storage time, suggesting  
 235 greater variability in texture as the samples aged.

Table 3: Puncture, Compression, and Shear Force Test Results

Day	Sample No.	Puncture Test		Compression Test		Shear Force	
		Peak force (N)	Avg ± SD (CV%)	Peak force (N)	Avg ± SD (CV%)	Peak force (N)	Avg ± SD (CV%)
00	1	5.65		65.14		23.68	
00	2	5.47	5.69 ± 0.24 (4.35)	62.36	64.98 ± 2.55 (3.92)	27.88	25.42 ± 2.19 (8.62)
00	3	5.96		67.45		24.69	
02	1	4.21		53.58		12.75	
02	2	4.65	4.29 ± 0.33 (7.63)	50.39	51.97 ± 1.60 (3.08)	15.36	13.88 ± 1.34 (9.65)
02	3	4.01		51.95		13.52	
04	1	3.25		35.65		7.98	
04	2	2.18	3.03 ± 0.76 (25.08)	31.65	32.30 ± 3.08 (9.54)	6.58	7.68 ± 0.98 (12.76)
04	3	3.65		29.59		8.47	

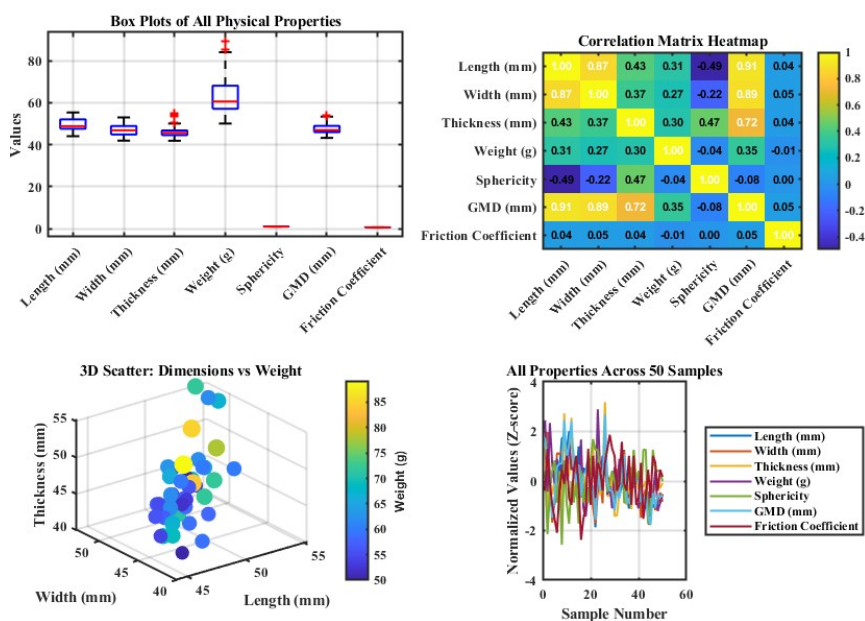


Figure 4: Comprehensive Analysis of Fruit Physical Properties

236 **4.4 Physicochemical Properties**

237 The physiological loss in weight (PLW) of sapota fruits increased progressively with storage  
 238 duration. On day 0, PLW averaged 83.03 g (CV = 1.00%), while by day 4 it had declined  
 239 to 65.90 g (CV = 9.00%), indicating substantial weight reduction due to moisture loss and  
 240 metabolic activity. The coefficient of variation (CV) increased over time, suggesting greater  
 241 reduction in weight loss among samples at later stages as shown in Table 4.

242 Spoilage status transitioned from "edible" at day 0 and day 2 to advanced ripening by  
 243 day 4, corresponding with increased enzymatic activity and softening. pH values exhibited  
 244 a notable rise from an initial 4.89 (CV = 3.00%) to 6.59 (CV = 2.00%) by day 4, indicating  
 245 progressive alkalization due to degradation of organic acids and accumulation of soluble  
 246 metabolites during ripening and senescence. Standard deviation and CV values for pH were  
 247 higher on day 2, reflecting variability in ripening rate among individual fruits.

248 The temporal variations in the physicochemical properties of the samples throughout  
 249 the storage period are depicted in Figure 5.

250 The pulp-to-peel ratio of sapota samples exhibited a progressive increasing during the  
 251 storage period, indicating changes in fruit composition and potential quality deterioration  
 252 over time. As shown in Table 5, on Day 0, the pulp-to-peel ratio was lowest, averaging  
 253 approximately 8.04, with total fruit weight ranging from 92.52 g to 96.31 g and pulp weight  
 254 constituting over 88.93% of the total weight. By Day 2, the pulp-to-peel ratio increased to  
 255 approximately 9.47, accompanied by a reduction in both total and pulp weights. On Day

Table 4: Physiological loss in weight (PLW), spoilage, and pH values over time

Day	Sample No.	PLW (g)			Spoilage	pH		
		Weight	SD	CV		pH value	SD	CV
00	1	83.02				4.89		
	2	82.62	1.46	0.01	Edible	4.95	0.03	0.03
	3	85.34				4.88		
02	1	74.68				5.09		
	2	74.21	1.48	0.01	Edible	5.45	0.18	0.03
	3	76.99				5.26		
04	1	65.90				6.59		
	2	65.47	0.59	0.90	Edible	6.78	0.13	0.02
	3	66.89				6.86		

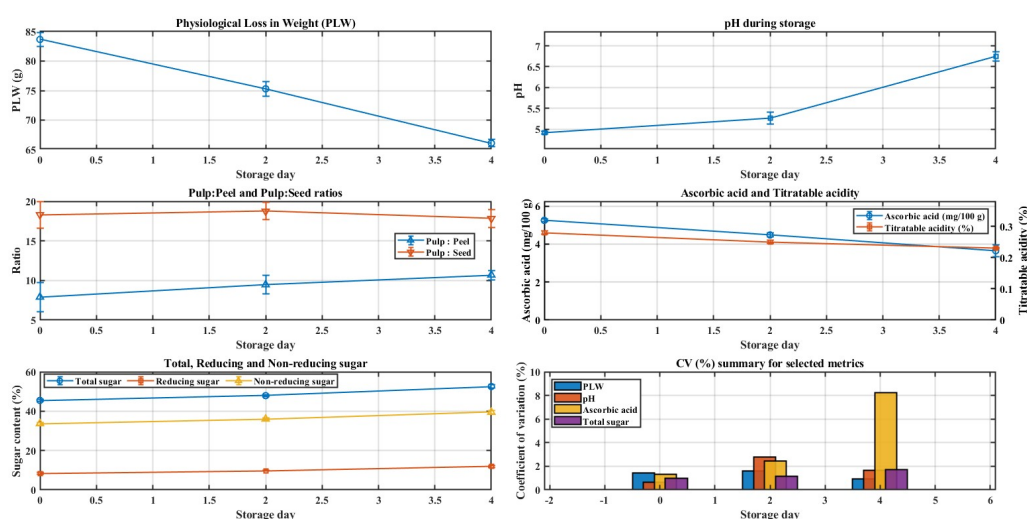


Figure 5: Storage study: Physicochemical changes

256 4, a further increase in ratio to approximately 10.75 was recorded, reflecting the smallest  
 257 pulp weight and increased relative contribution of the peel. The standard deviation (SD) and  
 258 coefficient of variation (CV) values for each storage day suggest the ratio increases is that  
 259 the peel weight decreases faster relative to the pulp weight between measurements. In other  
 260 words, over time, the proportion of the sample's weight made up by the pulp is increasing,  
 261 while the proportion made up by the peel is decreasing. This could be due to differences in  
 262 moisture content or compositional changes in the two parts during the storage period.

263 The pulp to seed ratio (PSR) of sapota samples was assessed over three time points  
 264 (Day 0, Day 2, Day 4) using three replicates per day. On Day 0, the mean PSR value  
 265 is 18.39 as shown in Table 6. By Day 2, the PSR slightly increase to 19.20, suggesting  
 266 minor changes in seed to pulp balance, possibly due to moisture migration or early ripening

Table 5: Pulp to peel ratio

Day	Sample no.	Total weight	Pulp weight	Peel weight	SD	CV	Pulp to peel ratio
00	1	92.52	81.98	10.54	0.28	0.03	8.04
	2	92.35	82.46	9.89			
	3	96.31	85.62	10.68			
02	1	84.76	76.36	8.40	0.41	0.04	9.47
	2	85.34	77.14	8.20			
	3	87.47	79.45	8.01			
04	1	76.90	70.11	6.79	1.12	0.10	10.75
	2	78.33	72.32	6.01			
	3	77.71	70.58	7.12			

267 processes. On Day 4, the PSR declined to 18.17, indicating that the pulp proportion was  
 268 relatively stable during the short storage period.

269 The standard deviation (SD) and coefficient of variation (CV) values across days were  
 270 low (SD: 1.57–3.25; CV: 0.08–0.19), reflecting minimal variability among replicates and  
 271 indicating consistent fruit morphology within the sampled batch. The stable PSR suggests  
 272 that short-term storage under the studied conditions did not cause significant loss of pulp  
 273 mass relative to seed weight.

Table 6: Pulp to seed ratio

Day	Sample no.	Total weight	Pulp weight	Seed weight	SD	CV	Pulp to seed ratio
00	1	92.52	81.98	4.86	1.57	0.08	18.39
	2	92.35	82.46	4.12			
	3	96.31	85.62	4.68			
02	1	84.76	76.36	3.96	3.67	0.19	19.20
	2	85.34	77.14	4.98			
	3	87.47	79.45	3.48			
04	1	76.90	70.11	4.53	3.25	0.17	18.17
	2	78.33	72.32	4.19			
	3	77.71	70.58	3.24			

274 The ascorbic acid content of sapota fruits showed a consistent decline during storage,  
 275 decreasing from an initial average of 5.25 mg/100 g at day 0 to 4.48 mg/100 g by day 2, and  
 276 further to 3.65 mg/100 g by day 4. The coefficient of variation (CV) increased from 0.01 to  
 277 0.10 over the storage period, indicating higher variability among samples as degradation  
 278 progressed as shown in Table 7.

279 Titratable acidity also exhibited a gradual reduction, with mean values decreasing from  
 280 0.28 at day 0 to 0.25 at day 2 and 0.23 at day 4. Variability in acidity remained low throughout  
 281 storage, with CV values under 0.02, reflecting relative uniformity among replicates despite  
 282 the decline.

283 The total sugar, reducing sugar, and non-reducing sugar contents of sapota fruits showed  
 284 a progressive increase during storage from day 0 to day 4. At day 0, the average total  
 285 sugar content was 45.44% with a coefficient of variation (CV) of 1.0%, which increased  
 286 to 47.88% on day 2 (CV = 1.0%) and reached 52.50% by day 4 (CV = 2.0%). Reducing  
 287 sugars increased more sharply, from 8.40% (CV = 6%) at day 0 to 9.73% (CV = 1.59%) on

Table 7: Ascorbic acid and Titratable acidity during storage

Day	Sample no.	Ascorbic acid				Titratable acidity			
		Value	Average	SD	CV	Value	Average	SD	CV
00	1	5.16				0.28			
	2	5.35	5.25	0.09	0.01	0.29	0.28	0.005	0.02
	3	5.25				0.28			
02	1	4.64				0.25			
	2	4.35	4.48	0.14	0.03	0.25	0.25	0.005	0.02
	3	4.47				0.26			
04	1	3.97				0.24			
	2	3.74	3.65	0.36	0.10	0.23	0.23	0.005	0.02
	3	3.25				0.23			

288 day 2 and further to 11.84% (CV = 5%) on day 4. Similarly, non-reducing sugar content  
 289 rose from 33.68% (CV = 2.0%) initially to 36.00% (CV = 1.0%) on day 2 and 39.45% (CV  
 290 = 2.0%) on day 4 as shown in Table 8. The steady rise in all sugar fractions suggests  
 291 ongoing carbohydrate metabolism during ripening, with starch and complex sugars being  
 292 hydrolyzed into simpler forms. The increase in reducing sugar content was proportionally  
 293 higher compared to non-reducing sugars, particularly after day 2, indicating active enzymatic  
 294 conversion.

Table 8: Total sugar, Reducing sugar, and Non-reducing sugar during storage

Day	Sample no.	Total sugar				Reducing sugar				Non-reducing sugar			
		Value	Average	SD	CV	Value	Average	SD	CV	Value	Average	SD	CV
00	1	45.01				8.96				34.29			
	2	45.24	45.44	0.56	0.01	8.44	8.40	0.57	0.06	33.98	33.68	0.79	0.02
	3	46.08				7.82				32.78			
02	1	47.20				9.52				35.81			
	2	47.89	47.88	0.68	0.01	9.78	9.73	0.19	0.01	35.45	36.00	0.67	0.01
	3	48.56				9.89				36.75			
04	1	52.84				11.08				39.63			
	2	53.42	52.50	1.12	0.02	11.98	11.84	0.70	0.05	40.24	39.45	0.89	0.02
	3	51.25				12.47				38.48			

## 295 5 CONCLUSIONS

296 The complete analysis of the textural and physicochemical attributes of sapota provides  
 297 an elaborate understanding of the quality factors of this tropical fruit. Attributes like total  
 298 sugar, titratable acidity, ascorbic acid content, pulp-to-peel ratio, physiological loss in weight,  
 299 and mechanical characteristics determined by compression and puncture tests altogether  
 300 render a strong characterization model. Physical characterization indicated that the samples  
 301 had a geometry close to spherical (average sphericity 0.96) with uniform size distribution,  
 302 average bulk density (444.29 kg/m<sup>3</sup>), and high porosity (52%). Mechanical tests showed  
 303 gradual softening through storage, as evidenced by pronounced decreases in puncture force  
 304 (5.69 N to 3.03 N), compression force (64.98 N to 32.30 N), and shear force (25.42 N to

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305 7.68 N) within four days. Higher coefficients of variation further indicated that the textural  
306 heterogeneity increased with storage time. Together, these results bring out the loss in  
307 firmness and homogeneity of the samples during post-harvest storage. Fruits of sapota  
308 showed incremental post-harvest loss of quality during storage, as evidenced by rising  
309 physiological loss in weight (PLW) along with noteworthy biochemical and compositional  
310 modifications. Weight loss was largely due to water loss and metabolic respiration, whereas  
311 simultaneous pH increases and ascorbic acid and titratable acidity losses indicated organic  
312 acid breakdown and loss of vitamin C. Pulp-to-peel ratio increases, reflecting relative  
313 deterioration, while pulp-to-seed ratio (PSR) stayed almost constant, indicating minimal  
314 short-term changes in fruit morphology. Softening of texture, as indicated by reducing  
315 puncture and compression forces, was in line with enzymatic action and breakdown of cell  
316 walls. Carbohydrate metabolism was reflected in a continuous increase in total, reducing,  
317 and non-reducing sugars, with a increase in reducing sugars on and after Day 2, which  
318 accounted for starch hydrolysis and sucrose inversion. Combined, these physicochemical  
319 and mechanical changes support accelerated ripening and senescence development within  
320 four days of storage, resulting in structural integrity loss, nutritional worth, and shelf-life  
321 stability.

## 328 **Ethical Review and Approval**

329 No approval from the Board of Ethics is required.

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